



NOTE: All Tate Flexible Stay Bolts must be stamped with the letter F on riveted up end inside of Fire Box to facilitate inspection and are designated thus \odot on drawing. All Rigid Stay Bolts are designated thus \circ on drawing.
 For numbers and sizes of bolts and sleeves for each sheet of Fire Box see drawing A289. For detail of Bolts and Sleeves see drawing CA6555.
 All bolts to be 1" diam. for new fire boxes.

APPLICATION OF TATE FLEXIBLE STAY BOLTS
 3500 CLASS ENGS.
 S.P.L.A. & S.L.R.R.
 Los Angeles, Cal. Dec. 18, '12

APPROVED: *A. E. Harrison*

SUPT. MACHY.



Location of Bolts	No.	Extra	Total
Side Sheet	196	12	208
Boiler Head	42	8	50
Throat Sheet	16	5	21
Total	254	25	279